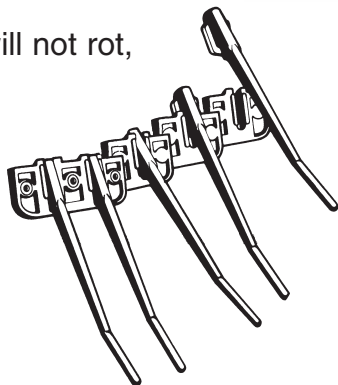
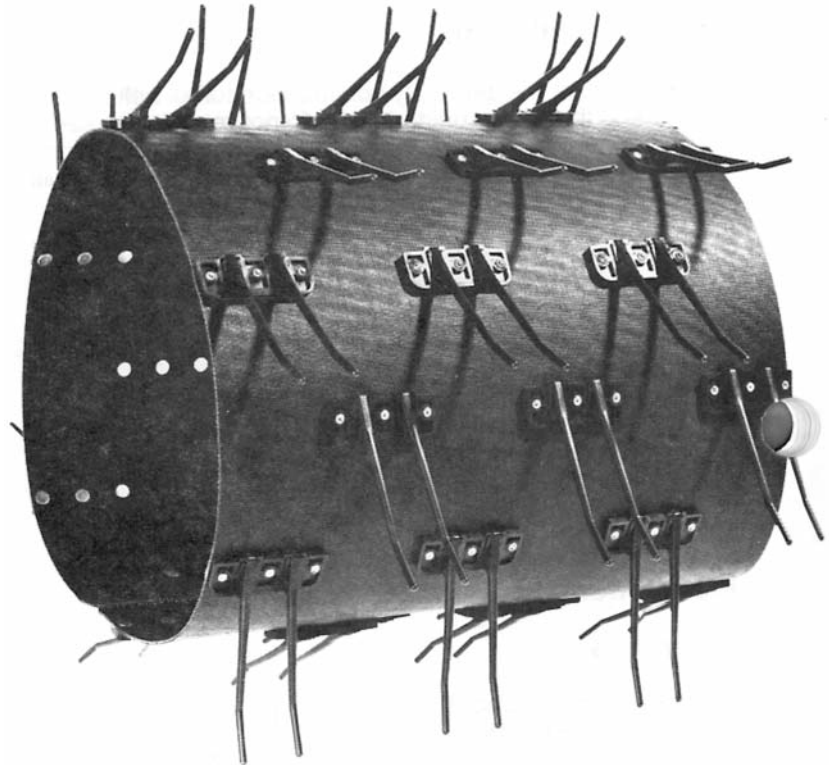


# Combine Pickup Belts



## The revolutionary LEGG Flexi-Tooth<sup>®</sup> Belt lets you change tines in the field, without removing the belt!

Legg's patented pick-up teeth, that snap in new, and snap out for replacement, WITHOUT TAKING OFF THE BELT, will save you hours of down time. Made of strong impregnated nylon, these teeth will give you acres and acres of harvest. Legg Company also offers the pick-up belts with traditional bolt on tines, or without tines if you want to reuse your own. A 100% S & Z Twist polyester carcass insures good tracking, and you know what a pain it can be. The 100% polyester will not rot, mildew, or stretch.



TO ORDER CALL FREE: **1-800-835-1003**  
FREE IN KANSAS: **1-866-830-1003**  
1-316-835-2256 • FAX: 1-316-835-3218

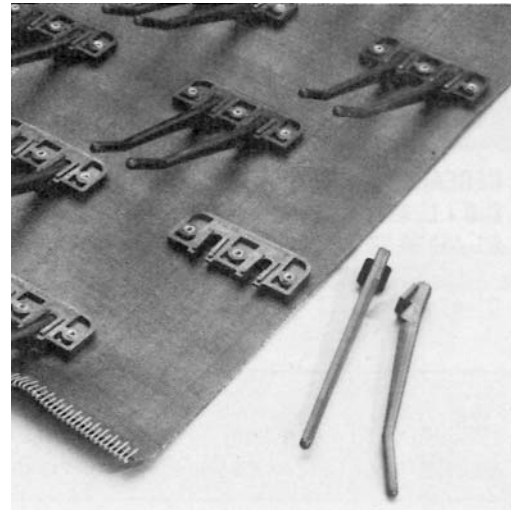
LEGG COMPANY, INC., 325 E. 10th Street, Halstead, Kansas 67056

# Combine Pickup Belts

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## LEGG Combine Pickup Belts are also available without tines, ready for Bolt-On tine application!

- 2-ply polyester construction for strength with Clipper® lacing and pin. Holes conveniently punched for Bolt-On type tines.
- Pickup Belts are available with either the **Flexi-Tooth®** tines or the **Bolt-On** type tines, please specify when ordering.



(LEGG COMPANY Snap-in and out Flexi-Tooth® Tines)

## Make the educated choice...

LEGG pickup belt is another integral part of your overall harvest. It is important to know all the components that make a good Pickup belt; everything from fabric to the kind of teeth that are used. Until recently, a Bolt-On tine application has been the most popular type of Pickup teeth. LEGG offers an excellent alternative to the traditional Bolt-On tine, the **Flexi-Tooth®** tine. Listed below are special features that have made the LEGG Pickup belt the obvious choice for quality!

## Special Features in LEGG Pickup Belt:

### Construction:

- Two plies of S & Z twist polyester fabric are used in LEGG Pickup belt for the best tracking and stability.
- LEGG Pickup belts are **OIL RESISTANT** (LEGG OR). Pickup belts won't suffer degradation due to oily crops (i.e. Canola).
- LEGG Pickup belts are ozone and oxidation resistant.



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## COMBINE PICKUP BELTS

ORIGINAL EQUIPMENT	Belt	#	Description	Legg
MANUFACTURER	Size	Of		Company
Make and Model	Inches	Holes		Part #
<b>AGRI-STEEL</b>				
<b>3062A</b>				
	22 x 51	42	Belt only	UN650DF
			Belt w/Bolt Teeth	UN650DTB
			Belt w/Flexi Teeth	UN650DTF
<b>ALLIS CHALMERS</b>				
<b>#A2,E3,F,G,K,L,M</b>				
569423	23.3 x 77.32	60	Belt only	AC650DF
		60	Belt w/Bolt Teeth	AC650DTB
		60	Belt w/Flexi Teeth	AC650DTF
522774	44.25 x 56.5	102/55	Belt only	AC651DF
		102/55	Belt w/Bolt Teeth	AC651DTB
		102/55	Belt w/Flexi Teeth	AC651DTF
533710	55.75 x 57.32	120	Belt only	AC652DF
		120	Belt w/Bolt Teeth	AC652DTB
		120	Belt w/Flexi Teeth	AC652DTF
<b>CASE - Specify if using Single Hole Case Tines</b>				
F22394 - F791458	23.75 x 57	84	Belt only (holes for Case single tine)	CA650DF
		42	Belt only	CA650DFF
DOUBLE TINES		42	Belt w/Bolt Teeth	CA650DTB
		42	Belt w/Flexi Teeth	CA650DTF
<b>CASE/IH</b>				
<b>715,815,915</b>				
	35.75 x 56.75	63	Belt only	IH650DF
		63	Belt w/Bolt Teeth	IH650DTB
		63	Belt w/Flexi Teeth	IH650DTF
<b>810,820,914</b>				
185-528-C93	21.75" x 57"	56	Belt only	IH651DF
185-527-C93		56	Belt w/Bolt Teeth	IH651DTB
		56	Belt w/Flexi Teeth	IH651DTF
<b>1015, 403, 503</b>				
1316-715-C91	21.75 x 60.125	60	Belt only	IH652DF
		60	Belt w/Bolt Teeth	IH652DTB
		60	Belt w/Flexi Teeth	IH652DTF

For lacing, tools, and accessories, refer to accessories section

## COMBINE PICKUP BELTS

ORIGINAL EQUIPMENT	Belt	#	Description	Legg
MANUFACTURER	Size	Of		Company
Make and Model	Inches	Holes		Part #
<b>JOHN DEERE</b>				
<b>60, 80</b>				
AH-62101	20 x 51	36	Belt only	LJD652DF
		36	Belt w/Bolt Teeth	LJD652DTB
		36	Belt w/Flexi Teeth	LJD652DTF
<b>66, 88</b>				
AH-64826 / AH-67825	22 x 51	42	Belt only	UN650DF
		42	Belt w/Bolt Teeth	UN650DTB
		42	Belt w/Flexi Teeth	UN650DTF
<b>110, 132, 212, 214</b>				
AH-922200 / AH-93943	22 x 66.75	60	Belt only	LJD656DF
		60	Belt w/Bolt Teeth	LJD656DTB
		60	Belt w/Flexi Teeth	LJD656DTF
<b>MASSEY FERGUSON</b>				
<b>MF67</b>				
1051-100-M1	22 x 65.75	60	Belt only	UN652DF
		60	Belt w/Bolt Teeth	UN652DTB
		60	Belt w/Flexi Teeth	UN652DTF
<b>MELROE</b>				
<b>350, 351</b>				
6501093	17.8 x 45.25	30	Belt Only	MR651DS
Front Conversion Apron			Belt w/Bolt Teeth	MR651DTB
With V-Guide			Belt w/Flexi Teeth	MR651DTF
6528270	17.8 X 27.25	none	Belt Only	MR650DF
Single Rear Conversion			Belt w/Bolt Teeth	MR650DTB
Apron Laced			Belt w/Flexi Teeth	MR650DTF
<b>Conversion Kit / Front - Change from metal aprons to rubber aprons.</b>				LG-MR101
<b>One kit will convert all front and rear aprons per pickup. 8 per kit</b>				
<b>378, 388</b>				
6528784 / 65628781	17.8 x 45.25	30	Belt Only	MR651DS
Front Conversion Apron			Belt w/Bolt Teeth	MR651DTB
With V-Guide			Belt w/Flexi Teeth	MR651DTF
6528270	17.8 X 27.25	none	Belt Only	MR650DF
Rear Apron			Belt w/Bolt Teeth	MR650DTB
			Belt w/Flexi Teeth	MR650DTF

For lacing, tools, and accessories, refer to accessories section

## COMBINE PICKUP BELTS

ORIGINAL EQUIPMENT	Belt	#	Description	Legg
MANUFACTURER	Size	Of		Company
Make and Model	Inches	Holes		Part #
<b>RAKE-UP</b>				
Rear Belt w/1/4" Cleats	18.75 x 56.25	none	Belt Clipper laced	RU563DF
Rear Belt w/1/4" Cleats	18.75 x 57.75	none	Belt laced with bolts	RU578DF
<b>SWATHMASTER</b>				
Rear Belt w/1/4" Cleats	18.75 x 56.25	none	Belt Clipper laced	SM563DS
Rear Belt w/1/4" Cleats	18.75 x 57.75	none	Belt laced with bolts	SM578DS
<b>RENN</b>				
<b>970</b>				
144-0905	22 x 50.75	42	Belt Only	RN651DF
			Belt w/Bolt Teeth	RN651DTB
			Belt w/Flexi Teeth	RN651DTF
<b>990, 992</b>				
144-0913	22 x 66.75	60	Belt only	UN652DF
			Belt w/Bolt Teeth	UN652DTB
			Belt w/Flexi Teeth	UN652DTF
<b>995</b>				
144-0915 Back Apron	22 x 45	none	Belt only	RN656DF
<b>VICTORY EQUIPMENT</b>				
01290	17.5 x 42.75	42	Belt only	UN654DF
Front Apron			Belt w/Bolt Teeth	UN654DTB
			Belt w/Flexi Teeth	UN654DTF
1300 Back Apron / No Holes	17.5 x 42.75	none	Belt only - unpunched	UN656DF
<b>SUPER 8</b>				
13005 Rear Belt w/1/2" Cleats No Teeth	17.5 x 51.75	none	Belt laced with bolts	VE656DS
<b>WHITE</b>				
2730570	23.625 x 51	42	Belt only	UN658DF
			Belt w/Bolt Teeth	UN658DTB
			Belt w/Flexi Teeth	UN658DTF
<b>NOTE: We can also supply Rice Combine Pickup Belts, On Special Order, Please call free, 1-800-835-1003</b>				

For lacing, tools, and accessories, refer to accessories section

## WIDE COMBINE BELTS

ORIGINAL EQUIPMENT	Description	Belt	Legg CO. Part #
MANUFACTURER		Size	
Make and Model		Inches	Rubber Slat Only
<b>ALLIS CHALMERS</b>			
<b>60-66</b>			
525868	UPPER	59.38" x 49.5"	AC910-CS
525867	LOWER	59.75" x 151"	AC930-CS
<b>IHC</b>			
<b>64-76</b>			
558677R92, 554152R94,	LOWER	63.38" x 162"	IH933-CS
571329R91			
<b>JOHN DEERE</b>			
<b>12A and 25</b>			
AH61635	UPPER	59" x 51"	LJD910-CS
AH61610	LOWER	59" x 130"	LJD930-CS



### Safety Instructions:

1. Read the Operator's manual for any safety procedures to follow.
2. Do not wear loose clothing that could become entangled in the belting or drive system.
3. Be sure all guards and safety devices are in place before and during operation.

### Installation and Care Instructions

1. Be sure all operational power is turned off.
2. Install the belt, making sure it travels in the direction of the **"DIRECTION OF TRAVEL"** arrow. The end with the least number of hooks is the leading end.
3. Pull ends together and insert the pin through the lacing hooks, making sure the hooks on both ends alternate. (Trailing end should have hooks on both outside edges).
4. After inserting the connecting pin completely, bend the straight end at a 90° angle to match the other end.
5. Check you belts, belt lacing, and pin periodically during use. Make repairs or replacements as required.



### CAUTION

Be sure to follow all safety and operating instructions to avoid malfunction and/or injury.

## BULK COMBINE PICKUP BELTS

**Bulk rolls are supplied Unpunched and are approximately 300'.  
Bulk Roll minimum is 100' .**

<b>ORIGINAL EQUIPMENT MFG Make and Model</b>	<b>Description</b>	<b>Belt Size Inches</b>	<b>Legg CO. Part #  Bulk Rolls</b>
	Bulk Roll	17.50"	LG1750DF
	Bulk Roll	17.8"	LG1788DF
	Bulk Roll	20"	LG2000DF
	Bulk Roll	21.75"	LG2175DF
	Bulk Roll	22"	LG2200DF
	Bulk Roll	23.3"	LG2330DF
	Bulk Roll	23.625"	LG2363DF
	Bulk Roll	23.75"	LG2375DF
Note: We have punches for the above bulk. Simply use you old belt to establish the hole pattern.	1/4" Diameter		LG-PP1
	5/16" Diameter		LG-PP2
	3/8" Diameter		LG-PP3



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