

# 3-PLY BALER BELT

## Nylon/Polyester - Polyester/Polyester - Nylon/Polyester Construction

LEGG COMPANY'S field proven baler belting. The nylon/polyester outer plies, coupled with the all polyester inner ply, makes this truly an exceptional baler belt. Our most popular belt is now available in a Diamond Top Impression. This three ply belt is designed specifically with today's high density baler and heavy users in mind. It's innovative design provides the ultimate in flexibility, strength, and tracking, all with minimal stretch. The outer plies have a nylon length yarn and a polyester cross yarn to provide for exceptional flex life going around the rollers, but maintains stiffness across the belt to prevent roll over. The inner ply is an all polyester ply for minimum belt elongation. Improved rubber covers and fabrics increase hook holding ability and are designed to withstand the extreme flexing belts must undergo in large round balers. All three of the plies are



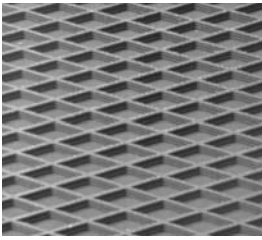
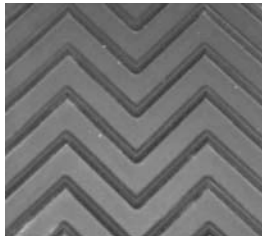
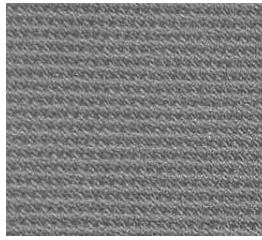
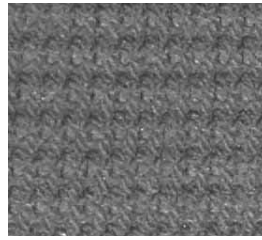
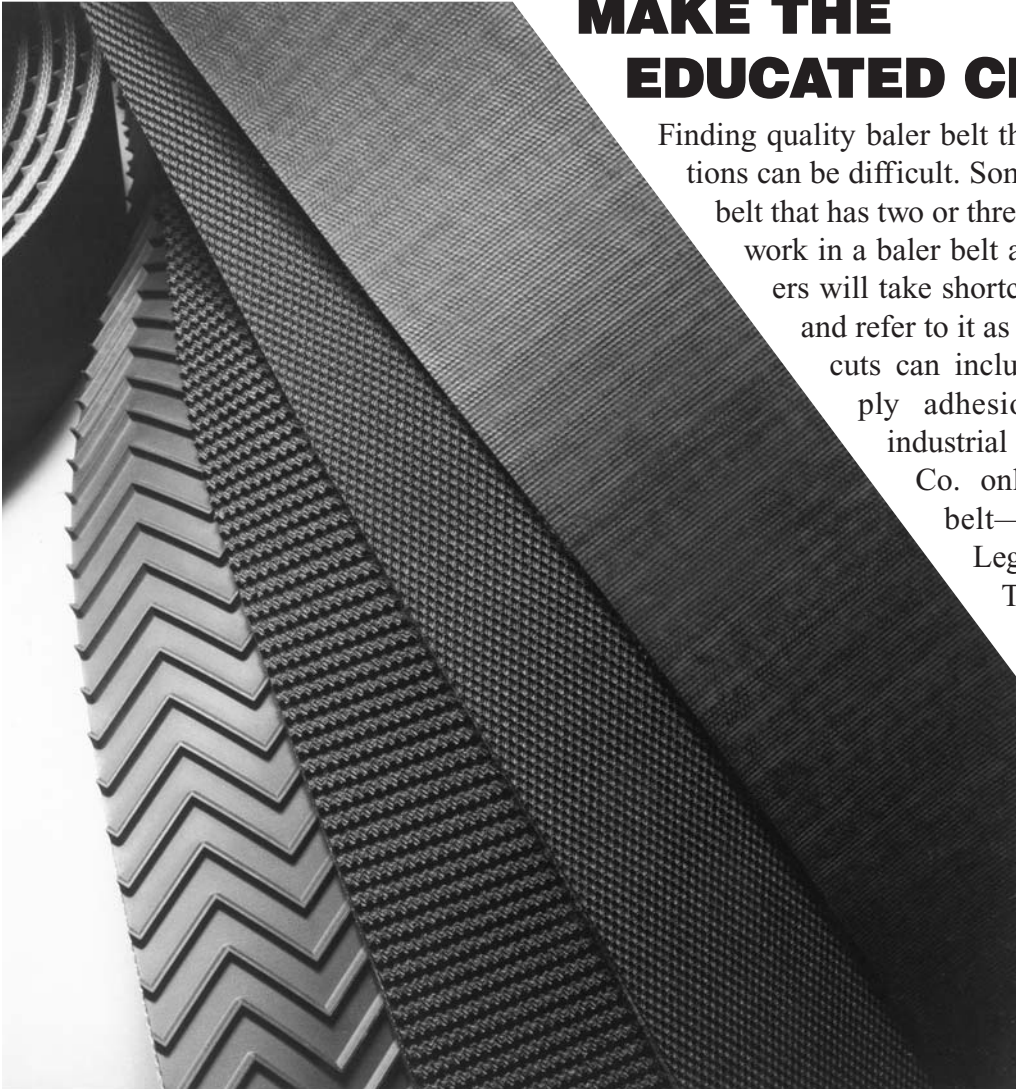
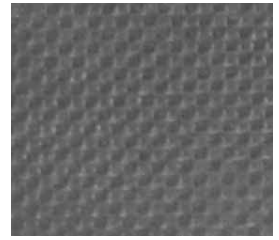
S & Z twist for the ultimate in belt tracking. Available with textured covers, or with Legg's Mini - Roughtop, Roughtop, Chevron, and **DIAMOND TOP CONSTRUCTION**.

Legg's field proven baler belt achieves superior performance by utilizing high quality compound between plies, (skims) to allow the plies to easily shift as the belts travel over the rollers. High ozone and oxidation inhibitors in the cover compounds, along with high abrasion resistance, provide for years of wear from your Legg baler belts. The low stretch, 100% polyester inner ply provides for very high tension ratings in Legg's baler belts. Assuring years of trouble free running without significant stretch with stable tracking characteristics.



TO ORDER CALL FREE: **1-800-835-1003**  
FREE IN KANSAS: **1-866-830-1003**  
1-316-835-2256 • FAX: 1-316-835-3218

LEGG COMPANY, INC., 325 E. 10th Street, Halstead, Kansas 67056

**Diamond Top****Chevron****Mini Rough Top****Rough Top****Smooth**

## MAKE THE EDUCATED CHOICE

Finding quality baler belt that can withstand harsh conditions can be difficult. Sometimes the end user looks at a belt that has two or three plies and assumes that it will work in a baler belt application. Some manufacturers will take shortcuts when producing baler belt and refer to it as "Economy Line." These shortcuts can include a lightweight fabric, poor ply adhesions, cheap compound, and industrial fabric used as baler belt. Legg Co. only offers one level of baler belt—premium, quality belting.

Legg Co. does not take shortcuts. The end user can be assured that they will receive a baler belt that will provide excellent bale start-up, while withstanding the demands of the field environment.

**Available in pre-cut and laced replacement belts or bulk rolls for maximum flexibility and cost savings.**



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## BALER BELTING

* DESIGNATE LACING CHOICE AFTER PART NUMBER												
1 = FLEXCO RIVET LACING					Available for Upper and Lower Balers 14" Wide or Narrower							
2 = CLIPPER LACING					Available for Upper and Lower Balers							
3 = FLEXCO 125 STAPLE LACE					Available for Upper and Lower Balers							
4 = 2-A MINET LACING					Available for Upper and Lower Balers							
ROUND BALER BELT					* PART NUMBERS							
MAKE &	BELT	BELT	#	LEGG	SPECIFY CONSTRUCTION							
MODEL	DESCR-	SIZE	Belts	COMPANY	2ply	2ply	3ply	3ply	3ply	3ply	3ply	
	PTION	INCHES		PART #	SM	MRT	SM	MRT	RT	Chev	DT	
<b>ALLIS CHALMERS - Roto Baler</b>												
70509672	Upper	5.5 x 72	6	AC750A	F	FM	N	NM	NR	NC	ND	
70509673	Lower	5.5 x 102	6	AC700A	F	FM	N	NM	NR	NC	ND	
<b>CASE / IH</b>												
<b>241 and 2400</b>												
205810092	Upper	4 x 430	9	UN714-A	F	FM	N	NM	NR	NC	ND	
	Upper	10 x 430		UN753-A	F	FM	N	NM	NR	NC	ND	
<b>Popular Belt Modification: (5) 4" x 430" Inside and (2) 10" x 430" Outside</b>												
<b>241 and 2400 w/out V-Guide Lower 2ply Belts W/V-GUIDE</b>												
	Lower	60 x 121.85	1	IH700-A	F	-	-	-	-	C	-	
<b>2400 w/Dual Springs</b>												
	Upper	4 x 424	9	UN713-A	F	FM	N	NM	NR	NC	ND	
	Upper	10 x 424		UN752-A	F	FM	N	NM	NR	NC	ND	
<b>3440</b>												
ZA104107	Upper	11 x 73.25	12	UN768-A	F	FM	N	NM	NR	NC	ND	
ZA104712	Lower	11 x 103.5	4	UN772-A	F	FM	N	NM	NR	NC	ND	
<b>3450 Early Model</b>												
ZA104107	Upper	4.75 x 73.25	30	UN776-A	F	FM	N	NM	NR	NC	ND	
ZA104712	Lower	11 x 103.5	5	UN772-A	F	FM	N	NM	NR	NC	ND	
<b>3450 Newer Model</b>												
ZA105003	Upper	11 x 73.25	15	UN768-A	F	FM	N	NM	NR	NC	ND	
ZA104712	Lower	11 x 103.5	5	UN772-A	F	FM	N	NM	NR	NC	ND	
<b>3640</b>												
ZA104107	Upper	11 x 73.25	20	UN768-A	F	FM	N	NM	NR	NC	ND	
ZA104108	Lower	11 x 121.25	4	UN774-A	F	FM	N	NM	NR	NC	ND	
<b>3650 Early Model</b>												
ZA104107	Upper	4.75 x 73.25	55	UN776-A	F	FM	N	NM	NR	NC	ND	
ZA104108	Lower	11 x 121.25	5	UN774-A	F	FM	N	NM	NR	NC	ND	
<b>3650 Newer Model</b>												
ZA105003	Upper	11 x 73.25	25	UN768-A	F	FM	N	NM	NR	NC	ND	
ZA104108	Lower	11 x 121.25	5	UN774-A	F	FM	N	NM	NR	NC	ND	
<b>8420</b>												
700700802	Upper	4.8 x 364	5	UN710-A	-	-	N	NM	NR	NC	ND	
<b>8430</b>												
700709185	Upper	7 x 366	6	UN796-A	-	-	N	NM	NR	NC	ND	
<b>8435</b>												
	Upper	7 x 471.5	6	UN730-A	-	-	N	NM	NR	NC	ND	

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3 = FLEXCO 125 STAPLE LACE					Available for Upper and Lower Balers							
4 = 2-A MINET LACING					Available for Upper and Lower Balers							
ROUND BALER BELT					* PART NUMBERS							
MAKE &	BELT	BELT	#	LEGG	SPECIFY CONSTRUCTION							
MODEL	DESCR-	SIZE	Belts	COMPANY	2ply	2ply	3ply	3ply	3ply	3ply	3ply	
	PTION	INCHES		PART #	SM	MRT	SM	MRT	RT	Chev	DT	
<b>CASE / IH CONTINUED</b>												
<b>8440</b>												
700702917	Upper	4 x 452	9	UN712-A	-	-	N	NM	NR	NC	ND	
<b>8450</b>												
700707162	Upper	7 x 570	4	UN797-A	-	-	N	NM	NR	NC	ND	
700708740	Upper	6.5 x 572.5	2	UN798-A	-	-	N	NM	NR	NC	ND	
<b>8455</b>												
700709999	Upper	7 x 562.5	6	UN756-A	-	-	N	NM	NR	NC	ND	
<b>8460 Early Model</b>												
700707162	Upper	6.5 x 572.5	2	UN798-A	-	-	N	NM	NR	NC	ND	
700708740	Upper	7 x 570	6	UN797-A	-	-	N	NM	NR	NC	ND	
<b>8460 Newer Model</b>												
700709999	Upper	7 x 562.5	8	UN756-A	-	-	N	NM	NR	NC	ND	
<b>8465</b>												
700709999	Upper	7 x 562.5	8	UN756-A	-	-	N	NM	NR	NC	ND	
<b>8480</b>												
ZA105003	Upper	11 x 73.25	25	UN768-A	F	FM	N	NM	NR	NC	ND	
ZA104108	Lower	11 x 121.25	5	UN774-A	F	FM	N	NM	NR	NC	ND	
<b>8450 - 8455 STARTER FLAPS</b>												
<b>8460 - 8465 STARTER FLAPS</b>												
700711998		3.5 x 46.22	4	UN708-A	-	-	N	-	-	-	-	
700711997		3.5 x 61.18	4	UN709-A	-	-	N	-	-	-	-	
<b>RS 451</b>												
700716049	Upper	7 x 475	6	UN731-A	F	FM	N	NM	NR	NC	ND	
<b>RS 451 STARTER FLAPS</b>												
700716010		3.5 x 43.31		UN704-A	-	-	N	-	-	-	-	
<b>RS 551</b>												
700716049	Upper	7 x 475	6	UN731-A	F	FM	N	NM	NR	NC	ND	
<b>RS 551 STARTER FLAPS</b>												
788717714		3.5 x 58.5		UN705-A	-	-	N	-	-	-	-	
<b>RS 561</b>												
700717717	Upper	7 x 547	6	UN754-A	F	FM	N	NM	NR	NC	ND	
<b>RS 561 STARTER FLAPS</b>												
788717714		3.5 x 58.5		UN705-A	-	-	N	-	-	-	-	

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ROUND BALER BELT					* PART NUMBERS							
MAKE &	BELT	BELT	#	LEGG	SPECIFY CONSTRUCTION							
MODEL	DESCR-	SIZE	Belts	COMPANY	2ply	2ply	3ply	3ply	3ply	3ply	3ply	
	PTION	INCHES		PART #	SM	MRT	SM	MRT	RT	Chev	DT	
<b>CNH - CASE / IH</b>												
<b>RBX441</b>												
86616064	Upper	7 x 272.5	6	NH750-A	F	FM	N	NM	NR	NC	ND	
<b>RBX451</b>												
86616065	Upper	7 x 343	6	NH751-A	F	FM	N	NM	NR	NC	ND	
<b>RBX461</b>												
86616066	Upper	7 x 420.5	6	NH752-A	F	FM	N	NM	NR	NC	ND	
<b>RBX 561</b>												
86616066	Upper	7 x 420.5	8	NH752-A	F	FM	N	NM	NR	NC	ND	
<b>CLAAS</b>												
<b>Rollaut 180</b>												
	Upper	8.66 x 500	5	UN799-A	F	FM	N	NM	NR	NC	ND	
<b>FORD / NEW HOLLAND</b>												
<b>551</b>												
GH-059802	Outer	6 x 450	2	UN725-A	F	FM	N	NM	NR	NC	ND	
GH-066548	Inner	5 x 450	3	UN726-A	F	FM	N	NM	NR	NC	ND	
<b>551 Lower 2ply Belts W/V-GUIDE</b>												
GH-066548	Lower	44.25 x 56.5	1	UN703-A	F	-	-	-	-	C	-	
GH-066556	Lower	44.25 x 69.5	1	UN701-A	F	-	-	-	-	C	-	
<b>552</b>												
GH-059800	Upper	6 x 466	6	UN775-A	F	FM	N	NM	NR	NC	ND	
<b>552 Lower 2ply Belts W/V-GUIDE</b>												
GH-056580	Lower	60 x 96	1	UN702-A	F	-	-	-	-	C	-	
<b>630-634-638</b>												
86625675	Upper	7 x 272.5	6	NH750-A	F	FM	N	NM	NR	NC	ND	
<b>640-644-648-678 (Model 678 has 8 Belts)</b>												
9843314 / 86642411		7 x 343	6	NH751-A	F	FM	N	NM	NR	NC	ND	
<b>650-654-658</b>												
86642412 / 86556992		7 x 420.5	6	NH752-A	F	FM	N	NM	NR	NC	ND	
<b>660-664-668-688</b>												
86642412 / 86556992		7 x 420.5	8	NH752-A	F	FM	N	NM	NR	NC	ND	
<b>GEHL</b>												
<b>1400</b>												
68254	Outer	6 x 450	2	UN725-A	F	FM	N	NM	-	-	-	
66548	Inner	5 x 450	3	UN726-A	F	FM	N	NM	-	-	-	

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ROUND BALER BELT					* PART NUMBERS							
MAKE &	BELT	BELT	#	LEGG	SPECIFY CONSTRUCTION							
MODEL	DESCR-	SIZE	Belts	COMPANY	2ply	2ply	3ply	3ply	3ply	3ply	3ply	
	PTION	INCHES		PART #	SM	MRT	SM	MRT	RT	Chev	DT	
<b>GEHL CONTINUED</b>												
<b>1400 - 1440 - 1450 Lower 2ply Belts W/V-GUIDE</b>												
69784	Lower	44.25 x 56.5	1	UN703-A	F	-	-	-	-	-	-	
66556	Lower	44.25 x 69.5	1	UN701-A	F	-	-	-	-	-	-	
<b>1450-1460</b>												
120811	Upper	6 x 462.5	5	GB760-A	F	FM	N	NM	-	-	-	
<b>1465-1470 EARLY MODELS</b>												
84681	Upper	6 x 462.5	6	GB760-A	F	FM	N	NM	-	-	-	
<b>1470 NEWER MODELS</b>												
125951	Upper	6 x 463	6	UN724-A	F	FM	N	NM	-	-	-	
<b>1475</b>												
119476	Upper	6 x 469	6	UN723-A	F	FM	N	NM	-	-	-	
<b>1500</b>												
56479	Upper	4 x 466	9	GB750-A	F	FM	N	NM	-	-	-	
(Optional)	Upper	10 x 466		GB751-A	F	FM	N	NM	-	-	-	
<b>1500A - 1600</b>												
120812	Upper	6 x 466	6	UN775-A	F	FM	N	NM	-	-	-	
<b>1500 - 1500A - 1600 Lower 2ply Belts W/V-GUIDE</b>												
56480	Lower	60 x 96	1	UN702-A	F	-	-	-	-	-	-	
<b>1850 - 1860</b>												
120813	Upper	6 x 546	7	GB765-A	F	FM	N	NM	-	-	-	
<b>1850 ONLY Lower 2ply Belts W/V-GUIDE</b>												
74727	Lower	60 x 56.5	1	GB705-A	F	-	-	-	-	-	-	
<b>1865 - 1870</b>												
84722 / 125952		6 x 546	8	GB765-A	F	FM	N	NM	NR	NC	ND	
<b>1875</b>												
119477	Upper	6 x 552	8	UN748-A	F	FM	N	NM	NR	NC	ND	
<b>2480</b>												
156649	Upper	6 x 468.5	6	GB761-A	F	FM	N	NM	NR	NC	ND	
<b>2580</b>												
155501	Upper	6.5 x 502.5	2	GB776-A	F	FM	N	NM	NR	NC	ND	
155500		6.5 x 474.5	4	GB774-A	F	FM	N	NM	NR	NC	ND	
<b>2680</b>												
155503	Upper	6.5 x 556.5	2	GB777-A	F	FM	N	NM	NR	NC	ND	
155505		6.5 x 577.5	4	GB778-A	F	FM	N	NM	NR	NC	ND	
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	PTION	INCHES		PART #	SM	MRT	SM	MRT	RT	Chev	DT	
<b>GEHL CONTINUED</b>												
<b>2780</b>												
156649	Upper	6 x 468.5	8	GB761-A	F	FM	N	NM	NR	NC	ND	
<b>2880</b>												
155503	Upper	6.5 x 556.5	4	GB777-A	F	FM	N	NM	NR	NC	ND	
155505		6.5 x 577.5	4	GB778-A	F	FM	N	NM	NR	NC	ND	
<b>HESSTON / AGCO</b>												
<b>514</b>												
	Upper	11 x 73.25	25	UN768-A	-	-	N	NM	NR	NC	ND	
	Lower	11 x 121.25	5	UN774-A	-	-	N	NM	NR	NC	ND	
<b>530 - 5530 - 830</b>												
700700802	Upper	4.8 x 364	5	UN710-A	-	-	N	NM	NR	NC	ND	
<b>540 - 740 - 840</b>												
700709185	Upper	7 x 366	6	UN796-A	-	-	N	NM	NR	NC	ND	
<b>545</b>												
700714815	Upper	7 x 471.5	6	UN730-A	-	-	N	NM	NR	NC	ND	
<b>550</b>												
700707162	Upper	7 x 570	4	UN797-A	-	-	N	NM	NR	NC	ND	
700708740	Upper	6.5 x 572.5	2	UN798-A	-	-	N	NM	NR	NC	ND	
<b>555</b>												
700709999	Upper	7 x 562.5	6	UN756-A	-	-	N	NM	NR	NC	ND	
<b>550 - 555 STARTER FLAPS</b>												
700711998		3.5 x 46.22	4	UN708-A	-	-	N	-	-	-	-	
<b>560 OLDER MODELS WITH SERIAL NUMBERS FROM 0220 TO 1964</b>												
700707162	Upper	7 x 570	6	UN797-A	-	-	N	NM	NR	NC	ND	
700708740	Upper	6.5 x 572.5	2	UN798-A	-	-	N	NM	NR	NC	ND	
<b>560 NEWER MODELS WITH SERIAL NUMBERS FROM 1965 AND UP</b>												
700709999	Upper	7 x 562.5	8	UN756-A	-	-	N	NM	NR	NC	ND	
<b>565</b>												
700709999	Upper	7 x 562.5	8	UN756-A	-	-	N	NM	NR	NC	ND	
<b>560 - 565 STARTER FLAPS</b>												
700711997		3.5 x 61.18	4	UN709-A	-	-	N	-	-	-	-	
<b>845</b>												
700716049	Upper	7 x 475	6	UN731-A	-	-	N	NM	NR	NC	ND	

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ROUND BALER BELT					* PART NUMBERS							
MAKE &	BELT	BELT	#	LEGG	SPECIFY CONSTRUCTION							
MODEL	DESCR-	SIZE	Belts	COMPANY	2ply	2ply	3ply	3ply	3ply	3ply	3ply	
	PTION	INCHES		PART #	SM	MRT	SM	MRT	RT	Chev	DT	
<b>HESSTON / AGCO CONTINUED</b>												
<b>845 STARTER FLAPS</b>												
700716010		3.5 x 43.31	4	UN704-A	-	-	N	-	-	-	-	
<b>855</b>												
700716049	Upper	7 x 475	8	UN731-A	-	-	N	NM	NR	NC	ND	
<b>855 STARTER FLAPS</b>												
700717111		3.5 x 58.50	4	UN705-A	-	-	N	-	-	-	-	
<b>846 / A</b>												
700717717	Upper	7 x 547	6	UN754-A	-	-	N	NM	NR	NC	ND	
<b>846 STARTER FLAPS</b>												
700716010		3.5 x 43.31	4	UN704-A	-	-	N	-	-	-	-	
<b>856 / A</b>												
700717717	Upper	7 x 547	8	UN754-A	-	-	N	NM	NR	NC	ND	
<b>856 STARTER FLAPS</b>												
700717714		3.5 x 58.50	4	UN705-A	-	-	N	-	-	-	-	
<b>5400 WITH HOLES</b>												
728733	Upper	4 x 127	9	HE725-A	F	FM	N	NM	NR	NC	ND	
<b>5500 - 5510 WITH HOLES</b>												
700702917	Upper	4 x 452	9	UN712-A	F	FM	N	NM	NR	NC	ND	
<b>5530</b>												
	Upper	4.8 x 364	5	UN710-A	-	-	N	NM	NR	NC	ND	
<b>5540</b>												
828335	Upper	5.3 x 470	6	UN740-A	-	-	N	NM	NR	NC	ND	
<b>5545</b>												
700703532	Upper	5.3 x 465	6	UN741-A	-	-	N	NM	NR	NC	ND	
<b>5580</b>												
828335	Upper	5.3 x 470	8	UN740-A	-	-	N	NM	NR	NC	ND	
<b>5585</b>												
700703532	Upper	5.3 x 465	8	UN741-A	-	-	N	NM	NR	NC	ND	
<b>5600</b>												
728758	Upper	4 x 400	9	UN750-A	F	FM	N	NM	NR	NC	ND	
	Upper	10 x 400		UN751-A	F	FM	N	NM	NR	NC	ND	
<b>5600 Lower 2ply Belts W/V-GUIDE</b>												
728931		60 x 120	1	UN700-A	F	-	-	-	-	C	-	
<b>5800 KIT IS REQUIRED FOR THE 10" BELTS</b>												
7827991	Upper	4 x 480	9	HE775-A	F	FM	N	NM	NR	NC	ND	
	Upper	10 x 480		HE776-A	F	FM	N	NM	NR	NC	ND	
For more information go to <a href="http://www.leggbelting.com">www.leggbelting.com</a> or call toll free 800-835-1003 and ask for agricultural sales												



## BALER BELTING

* DESIGNATE LACING CHOICE AFTER PART NUMBER											
1 = FLEXCO RIVET LACING					Available for Upper and Lower Balers 14" Wide or Narrower						
2 = CLIPPER LACING					Available for Upper and Lower Balers						
3 = FLEXCO 125 STAPLE LACE					Available for Upper and Lower Balers						
4 = 2-A MINET LACING					Available for Upper and Lower Balers						
ROUND BALER BELT					* PART NUMBERS						
MAKE &	BELT	BELT	#	LEGG	SPECIFY CONSTRUCTION						
MODEL	DESCR-	SIZE	Belts	COMPANY	2ply	2ply	3ply	3ply	3ply	3ply	3ply
	PTION	INCHES		PART #	SM	MRT	SM	MRT	RT	Chev	DT
<b>JOHN DEERE</b>											
<b>410 KIT IS REQUIRED FOR THE 12" BELTS</b>											
AE35930	Upper	4 x 415	6	LJD725-A	F	FM	N	NM	NR	NC	ND
	Upper	10 x 415		LJD726-A	F	FM	N	NM	NR	NC	ND
AE41723	Upper	12 x 417.5		LJD727-A	F	FM	N	NM	NR	NC	ND
AE37525	Lower	8 x 74.5	5	LJD708-A	F	FM	N	NM	NR	NC	ND
<b>POPULAR BELT MODIFICATION: (2) 4" x 415" INSIDE and (2) 10" x 415" OUTSIDE</b>											
<b>500</b>											
AE33990	Upper	4 x 422	9	LJD750-A	F	FM	N	NM	NR	NC	ND
	Upper	10 x 422		LJD751-A	F	FM	N	NM	NR	NC	ND
<b>500 Lower 2ply Belts W/V-GUIDE</b>											
AE58838	Lower	60 x 138	1	LJD700-A	F	-	-	-	-	C	-
<b>POPULAR BELT MODIFICATION: (5) 4" x 422" INSIDE and (2) 10" x 422" OUTSIDE</b>											
<b>510 KIT IS REQUIRED FOR THE 12" BELTS</b>											
AE35484	Upper	4 x 484	9	LJD775-A	F	FM	N	NM	NR	NC	ND
	Upper	10 x 484		LJD776-A	F	FM	N	NM	NR	NC	ND
AE37525	Upper	12 x 486.5		LJD777-A	F	FM	N	NM	NR	NC	ND
AE37525	Lower	8 x 74.5	7	LJD708-A	F	FM	N	NM	NR	NC	ND
<b>POPULAR BELT MODIFICATION: (5) 4" x 4484" INSIDE and (2) 10" x 484" OUTSIDE</b>											
<b>330 - 335 - 446 - 447</b>											
AE53286	Upper	7 x 402.75	2	LJD760-A	-	-	N	NM	NR	NC	ND
AE53287	Upper	7 x 410.75	4	LJD761-A	-	-	N	NM	NR	NC	ND
<b>375 - 546 - 547</b>											
AE53286	Upper	7 x 402.75	4	LJD760-A	-	-	N	NM	NR	NC	ND
AE53287	Upper	7 x 410.75	4	LJD761-A	-	-	N	NM	NR	NC	ND
<b>385 - 456 - 457 - 456 Silage</b>											
AE53288	Upper	7 x 461	2	LJD765-A	-	-	N	NM	NR	NC	ND
AE53289	Upper	7 x 466.5	4	LJD766-A	-	-	N	NM	NR	NC	ND
<b>556 - 557</b>											
AE53288	Upper	7 x 461	4	LJD765-A	F	FM	N	NM	NR	NC	ND
AE53289	Upper	7 x 466.5	4	LJD766-A	F	FM	N	NM	NR	NC	ND
<b>430 - 435 - 466 - 467</b>											
AE53287	Upper	7 x 525	2	LJD735-A	-	-	N	NM	NR	NC	ND
AE53288	Upper	7 x 531	4	LJD736-A	-	-	N	NM	NR	NC	ND
<b>530 - 535 - 566 - 567</b>											
AE53287	Upper	7 x 525	4	LJD735-A	-	-	N	NM	NR	NC	ND
AE53288	Upper	7 x 531	4	LJD736-A	-	-	N	NM	NR	NC	ND

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## BALER BELTING

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3 = FLEXCO 125 STAPLE LACE	Available for Upper and Lower Balers
4 = 2-A MINET LACING	Available for Upper and Lower Balers

### ROUND BALER BELT

### \* PART NUMBERS

MAKE &	BELT	BELT	#	LEGG	SPECIFY CONSTRUCTION						
MODEL	DESCR-	SIZE	Belts	COMPANY	2ply	2ply	3ply	3ply	3ply	3ply	3ply
	IPTION	INCHES		PART #	SM	MRT	SM	MRT	RT	Chev	DT

### MASSEY FERGUSON

#### 450

1047868M93	Upper	4 x 388	8	UN715-A	F	FM	N	NM	NR	NC	ND
	Upper	9 x 388		UN716-A	F	FM	N	NM	NR	NC	ND

#### 450 Lower 2ply Belts W/V-GUIDE

	Lower	60 x 120	1	UN700-A	F	-	-	-	-	C	-
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#### 560

1045352M93	Upper	4 x 440	9	UN735-A	F	FM	N	NM	NR	NC	ND
1096895M91	Upper	10 x 440		UN736-A	F	FM	N	NM	NR	NC	ND

#### POPULAR BELT MODIFICATION: (5) 4" x 440" INSIDE and (2) 10" x 440" OUTSIDE OR (4) 10" x 440" OUTSIDE AND (1) 4" x 440" IN THE MIDDLE

#### 634

	Upper	6 x 428	4	UN794-A	F	FM	N	NM	NR	NC	ND
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#### 645

	Upper	6.5 x 528	6	UN795-A	F	FM	N	NM	NR	NC	ND
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#### 656

	Upper	6.5 x 528	8	UN795-A	F	FM	N	NM	NR	NC	ND
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#### 822

	Upper-Front	6.4 x 187.8	6	MF750-A	F	FM	N	NM	NR	NC	ND
	Upper-Rear	6.4 x 226.8	6	MF751-A	F	FM	N	NM	NR	NC	ND

#### 825

	Upper	6 x 463	6	UN724-A	F	FM	N	NM	NR	NC	ND
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#### 828

	Upper-Front	6.4 x 211.42	6	MF752-A	F	FM	N	NM	NR	NC	ND
	Upper-Rear	6.4 x 306.3	6	MF753-A	F	FM	N	NM	NR	NC	ND

#### 834 - 838

	Upper-Front	6.4 x 211.42	8	MF752-A	F	FM	N	NM	NR	NC	ND
	Upper-Rear	6.4 x 306.3	8	MF753-A	F	FM	N	NM	NR	NC	ND

#### 835

	Upper	6 x 545.5	8	UN747-A	F	FM	N	NM	NR	NC	ND
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#### 1440-1450

1059229M91	Upper	4 x 436	8	UN780-A	F	FM	N	NM	NR	NC	ND
1059230M91	Upper	10 x 437		UN782-A	F	FM	N	NM	NR	NC	ND

#### POPULAR BELT MODIFICATION: (4) 4" x 436" INSIDE and (2) 10" x 436" OUTSIDE

#### 1455

1059229M91	Upper	4 x 436	8	UN780-A	F	FM	N	NM	NR	NC	ND
	Upper	9 x 437		UN781-A	F	FM	N	NM	NR	NC	ND

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4 = 2-A MINET LACING					Available for Upper and Lower Balers						
ROUND BALER BELT					* PART NUMBERS						
MAKE &	BELT	BELT	#	LEGG	SPECIFY CONSTRUCTION						
MODEL	DESCR-	SIZE	Belts	COMPANY	2ply	2ply	3ply	3ply	3ply	3ply	3ply
	PTION	INCHES		PART #	SM	MRT	SM	MRT	RT	Chev	DT
<b>MASSEY FERGUSON CONTINUED</b>											
<b>1500 - 1560</b>											
	Upper	4 x 512	6	UN745-A	F	FM	N	NM	NR	NC	ND
	Upper	10 x 514	2	UN746-A	F	FM	N	NM	NR	NC	ND
	Upper	9 x 514	3	UN743-A	F	FM	N	NM	NR	NC	ND
<b>POPULAR BELT MODIFICATION: (3) 9" x 514" INSIDE and (2) 10 x 514" OUTSIDE</b>											
<b>1565</b>											
	Upper	4 x 512	6	UN745-A	F	FM	N	NM	NR	NC	ND
	Upper	9 x 514	2	UN743-A	F	FM	N	NM	NR	NC	ND
<b>1440 - 1450 - 1455 STARTER FLAPS</b>											
		3 x 43.625	4	UN706-A	-	-	N	-	-	-	-
<b>1550 - 1560 - 1565 STARTER FLAPS</b>											
		3 x 58.625	4	UN707-A	-	-	N	-	-	-	-
<b>McKEE</b>											
<b>875</b>											
	Upper	4.75 x 64.75	45	UN790-A	F	FM	N	NM	NR	NC	ND
	Lower	7 x 104.5	6	UN792-A	F	FM	N	NM	NR	NC	ND
<b>1500 - 1578</b>											
	Upper	4.75 x 73.25	55	UN776-A	F	FM	N	NM	NR	NC	ND
	Lower	11 x 121.25	5	UN774-A	F	FM	N	NM	NR	NC	ND
<b>NEW IDEA</b>											
<b>483</b>											
105003	Upper	11 x 73.25	12	UN768-A	F	FM	N	NM	NR	NC	ND
104712	Lower	11 x 103.5	4	UN772-A	F	FM	N	NM	NR	NC	ND
<b>484 EARLY MODELS</b>											
104412	Upper	4.75 x 73.25	30	UN776-A	F	FM	N	NM	NR	NC	ND
104407	Lower	11 x 103.5	5	UN772-A	F	FM	N	NM	NR	NC	ND
<b>484 NEWER MODELS</b>											
105005	Upper	11 x 73.25	15	UN768-A	F	FM	N	NM	NR	NC	ND
104467	Lower	11 x 103.5	5	UN772-A	F	FM	N	NM	NR	NC	ND
<b>485 - 4855</b>											
105003	Upper	11 x 73.25	20	UN768-A	F	FM	N	NM	NR	NC	ND
104108	Lower	11 x 121.25	4	UN774-A	F	FM	N	NM	NR	NC	ND
<b>456 - 486 - 4865</b>											
104107	Upper	4.75 x 73.25	55	UN776-A	F	FM	N	NM	NR	NC	ND
105003	Upper	11 x 73.25	25	UN768-A	F	FM	N	NM	NR	NC	ND
104108	Lower	11 x 121.25	5	UN774-A	F	FM	N	NM	NR	NC	ND

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3 = FLEXCO 125 STAPLE LACE					Available for Upper and Lower Balers							
4 = 2-A MINET LACING					Available for Upper and Lower Balers							
ROUND BALER BELT					* PART NUMBERS							
MAKE &	BELT	BELT	#	LEGG	SPECIFY CONSTRUCTION							
MODEL	DESCR-	SIZE	Belts	COMPANY	2ply	2ply	3ply	3ply	3ply	3ply	3ply	
	PTION	INCHES		PART #	SM	MRT	SM	MRT	RT	Chev	DT	
<b>NEW IDEA CONTINUED</b>												
<b>4643 - 6343</b>												
700700802	Upper	4.8 x 364	5	UN710-A	F	FM	N	NM	NR	NC	ND	
<b>4644 - 6344</b>												
700709185	Upper	7 x 366	6	UN796-A	F	FM	N	NM	NR	NC	ND	
<b>4664</b>												
700709999	Upper	7 x 562.5	6	UN756-A	-	-	N	NM	NR	NC	ND	
<b>4665</b>												
700709999	Upper	7 x 562.5	8	UN756-A	-	-	N	NM	NR	NC	ND	
<b>6345</b>												
700716049	Upper	7 x 475	6	UN731-A	F	FM	N	NM	NR	NC	ND	
<b>6364 (6) Belts 6365 (8) Belts</b>												
700717717	Upper	7 x 547		UN754-A	-	-	N	NM	NR	NC	ND	
<b>RENN</b>												
<b>121</b>												
	Upper	4 x 465	4	UN760-A	F	FM	N	NM	NR	NC	ND	
	Upper	9 x 465	2	UN761-A	F	FM	N	NM	NR	NC	ND	
<b>151</b>												
	Upper	4 x 465	6	UN760-A	F	FM	N	NM	NR	NC	ND	
	Upper	9 x 465	2	UN761-A	F	FM	N	NM	NR	NC	ND	
<b>VERMEER - Legg Co. recommends use of 3ply belts on all Vermeer Balers</b>												
<b>403F - 403G</b>												
	Upper	4 x 358	6	VR710-A	-	-	N	NM	NR	NC	ND	
	Upper	9 x 358		VR711-A	-	-	N	NM	NR	NC	ND	
<b>503I</b>												
	Upper	6 x 428	4	UN794-A	-	-	N	NM	NR	NC	ND	
<b>504C</b>												
	Upper	4 x 388	8	UN715-A	-	-	N	NM	NR	NC	ND	
	Upper	9 x 388		UN716-A	-	-	N	NM	NR	NC	ND	
<b>POPULAR BELT MODIFICATION: (4) 4" x 388" INSIDE and (2) 9 x 388" OUTSIDE</b>												
<b>504F - G</b>												
	Upper	4 x 436	8	UN780-A	-	-	N	NM	NR	NC	ND	
	Upper	10 x 437		UN782-A	-	-	N	NM	NR	NC	ND	
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**TO ORDER CALL FREE: 1-800-835-1003**  
**FREE IN KANSAS: 1-866-830-1003**  
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**LEGG COMPANY, INC., 325 E. 10th Street, Halstead, Kansas 67056**

## BALER BELTING

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3 = FLEXCO 125 STAPLE LACE	Available for Upper and Lower Balers
4 = 2-A MINET LACING	Available for Upper and Lower Balers

ROUND BALER BELT					* PART NUMBERS						
MAKE &	BELT	BELT	#	LEGG	SPECIFY CONSTRUCTION						
MODEL	DESCR-	SIZE	Belts	COMPANY	2ply	2ply	3ply	3ply	3ply	3ply	3ply
	PTION	INCHES		PART #	SM	MRT	SM	MRT	RT	Chev	DT

### VERMEER CONTINUED - Legg Co. recommends use of 3ply belts on all Vermeer Balers

<b>504H</b>											
	Upper	4 x 436	8	UN780-A	-	-	N	NM	NR	NC	ND
	Upper	9 x 437		UN781-A	-	-	N	NM	NR	NC	ND
<b>504I - 504IS - 504L/LS - 5400 REBEL</b>											
	Upper	6 x 424	6	VR750-A	-	-	N	NM	NR	NC	ND
	Upper	14 x 424		VR751-A	-	-	N	NM	NR	NC	ND
<b>505I - 505L</b>											
	Upper	6 x 424	8	VR750-A	-	-	N	NM	NR	NC	ND
	Upper	14 x 424		VR751-A	-	-	N	NM	NR	NC	ND
<b>554XL</b>											
	Upper	6 x 450	2	UN725-A	-	-	N	NM	NR	NC	ND
	Upper	14 x 450	2	VR752-A	-	-	N	NM	NR	NC	ND
<b>555XL</b>											
	Upper	6 x 450	2	UN725-A	-	-	N	NM	NR	NC	ND
	Upper	14 x 450	3	VR752-A	-	-	N	NM	NR	NC	ND
<b>604J</b>											
	Upper	6.5 x 528	6	UN795-A	-	-	N	NM	NR	NC	ND
<b>604K - 604L - 604XL</b>											
	Upper	6.5 x 528	6	UN795-A	-	-	N	NM	NR	NC	ND
	Upper	14 x 528	3	VR763-A	-	-	N	NM	NR	NC	ND
<b>605A</b>											
	Upper	4 x 400	9	UN750-A	-	-	N	NM	NR	NC	ND
	Upper	10 x 400		UN751-A	-	-	N	NM	NR	NC	ND
<b>605B</b>											
	Upper	4 x 388	9	UN715-A	-	-	N	NM	NR	NC	ND
	Upper	10 x 388		VR741-A	-	-	N	NM	NR	NC	ND
<b>POPULAR BELT MODIFICATION TO THE 605A - B - C - D AND E BALERS:</b>											
(5) 4" BELTS INSIDE AND (2) 10" BELTS ON THE OUTSIDE.											
OR (4) 10" x 440" OUTSIDE AND (1) 4" x 440" IN THE MIDDLE											
<b>605A - 605B Lower 2ply Belts W/V-GUIDE</b>											
	Lower	60 x 120	1	UN700-A	F	-	-	-	-	C	-
<b>605C</b>											
	Upper	4 x 440	9	UN735-A	-	-	N	NM	NR	NC	ND
	Upper	10 x 440		UN736-A	-	-	N	NM	NR	NC	ND
<b>605D</b>											
	Upper	4 x 450	9	VR725-A	-	-	N	NM	NR	NC	ND
	Upper	10 x 450		VR726-A	-	-	N	NM	NR	NC	ND

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3 = FLEXCO 125 STAPLE LACE					Available for Upper and Lower Balers						
4 = 2-A MINET LACING					Available for Upper and Lower Balers						
ROUND BALER BELT					* PART NUMBERS						
MAKE &	BELT	BELT	#	LEGG	SPECIFY CONSTRUCTION						
MODEL	DESCR-	SIZE	Belts	COMPANY	2ply	2ply	3ply	3ply	3ply	3ply	3ply
	PTION	INCHES		PART #	SM	MRT	SM	MRT	RT	Chev	DT
<b>VERMEER CONTINUED - Legg Co. recommends use of 3ply belts on all Vermeer Balers</b>											
<b>605E - ORIGINAL</b>											
	Upper	4 x 457	5	VR755-A	-	-	N	NM	NR	NC	ND
	Upper	10 x 457	2	VR756-A	-	-	N	NM	NR	NC	ND
<b>605E - MODIFIED</b>											
	Upper	4 x 440	9	UN735-A	-	-	N	NM	NR	NC	ND
	Upper	10 x 440		UN736-A	-	-	N	NM	NR	NC	ND
<b>605F - G</b>											
	Upper	4 x 512	6	UN745-A	-	-	N	NM	NR	NC	ND
	Upper	9 x 514	3	UN743-A	-	-	N	NM	NR	NC	ND
	Upper	10 x 514	2	UN746-A	-	-	N	NM	NR	NC	ND
<b>POPULAR BELT MODIFICATION: (3) 9" x 514" INSIDE and (2) 10 x 514" OUTSIDE</b>											
<b>605H</b>											
	Upper	4 x 512	6	UN745-A	-	-	N	NM	NR	NC	ND
	Upper	9 x 514	2	UN743-A	-	-	N	NM	NR	NC	ND
	Upper	9 x 514	3	UN743-A	-	-	N	NM	NR	NC	ND
<b>POPULAR BELT MODIFICATION: (5) 9" x 514" BELTS INSIDE AND OUTSIDE</b>											
<b>605J</b>											
	Upper	6.5 x 528	8	UN795-A	-	-	N	NM	NR	NC	ND
<b>605J WITH TRACTION ROLLER</b>											
	Upper	6.5 x 542	8	VR760-A	-	-	N	NM	NR	NC	ND
<b>605K - 605L - 605XL</b>											
	Upper	6.5 x 528	2	UN795-A	-	-	N	NM	NR	NC	ND
	Upper	14 x 528	3	VR763-A	-	-	N	NM	NR	NC	ND
<b>706A</b>											
	Upper	4 x 493	11	VR775-A	-	-	N	NM	NR	NC	ND
	Upper	10 x 493		VR776-A	-	-	N	NM	NR	NC	ND
<b>706C</b>											
	Upper	4 x 541	12	VR780-A	-	-	N	NM	NR	NC	ND
	Upper	10 x 541		VR781-A	-	-	N	NM	NR	NC	ND
<b>403F - G STARTER FLAPS</b>											
		3 x 32.63	4	VR326-A	-	-	N	-	-	-	-
<b>504F - G - H STARTER FLAPS</b>											
		3 x 43.63	4	VR436-A	-	-	N	-	-	-	-
<b>605F - G - H STARTER FLAPS</b>											
		3 x 58.63	4	VR586-A	-	-	N	-	-	-	-
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3 = FLEXCO 125 STAPLE LACE	Available for Upper and Lower Balers
4 = 2-A MINET LACING	Available for Upper and Lower Balers

### ROUND BALER BELT

### \* PART NUMBERS

MAKE &	BELT	BELT	#	LEGG	SPECIFY CONSTRUCTION						
MODEL	DESCR-	SIZE	Belts	COMPANY	2ply	2ply	3ply	3ply	3ply	3ply	3ply
	IPTION	INCHES		PART #	SM	MRT	SM	MRT	RT	Chev	DT

#### VICON

##### 260

	Upper	7 x 64.75	30	VI792-A	F	FM	N	NM	NR	NC	ND
	Lower	7 x 104.5	6	UN792-A	F	FM	N	NM	NR	NC	ND

##### 560

	Upper	11 x 73.25	25	UN768-A	F	FM	N	NM	NR	NC	ND
	Lower	11 x 121.25	5	UN774-A	F	FM	N	NM	NR	NC	ND

##### 1200

	Upper	4 x 465	4	UN760-A	F	FM	N	NM	NR	NC	ND
	Upper	9 x 465	2	UN761-A	F	FM	N	NM	NR	NC	ND

#### RP1210 OLDER AND NEWER MODELS

	Upper	4.72 x 64.75	45	UN790-A	F	FM	N	NM	NR	NC	ND
	New	7" x 64.75	30	VI792-A	F	FM	N	NM	NR	NC	ND
	Lower	7 x 104.5	6	UN792-A	F	FM	N	NM	NR	NC	ND

#### RP1211

	Upper	7.25 x 64.75	25	VI750-A	F	FM	N	NM	NR	NC	ND
	Lower	7.25 x 97	6	VI700-A	F	FM	N	NM	NR	NC	ND

#### RP1510 OLDER AND NEWER MODELS

	Upper	4.75 x 73.25	55	UN776-A	F	FM	N	NM	NR	NC	ND
	New	11 x 73.25	25	UN768-A	F	FM	N	NM	NR	NC	ND
	Lower	11 x 121.25	5	UN774-A	F	FM	N	NM	NR	NC	ND

#### RP1511

	Upper	11 x 75.75	25	UN769-A	F	FM	N	NM	NR	NC	ND
	Lower	11 x 112	5	UN773-A	F	FM	N	NM	NR	NC	ND

#### RV1501

	Upper	8.46 x 403.54	5	VI840-A	F	FM	N	NM	NR	NC	ND
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#### RV1601

	Upper	8.46 x 421.26	5	VI842-A	F	FM	N	NM	NR	NC	ND
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#### RV1901

	Upper	8.46 x 472.44	5	VI847-A	F	FM	N	NM	NR	NC	ND
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For more information go to [www.leggbelting.com](http://www.leggbelting.com) or call toll free 800-835-1003 and ask for agricultural sales



**TO ORDER CALL FREE: 1-800-835-1003**

**FREE IN KANSAS: 1-866-830-1003**

1-316-835-2256 • FAX: 1-316-835-3218

**LEGG COMPANY, INC., 325 E. 10th Street, Halstead, Kansas 67056**

## ROUND BALER BELT BULK

ROLLS OF BULK BALER BELT	LEGG CO. Part #	2-PLY	2-PLY	3-PLY	3-PLY	3-PLY	3-PLY	3-PLY
		SM	MRT	SM	MRT	RT	Chev	DT
4" WIDE	LG804-A	F	FM	N	NM	NR	NC	ND
4.75" WIDE	LG847-A	F	FM	N	NM	NR	NC	ND
4.8" WIDE	LG848-A	F	FM	N	NM	NR	NC	ND
5" WIDE	LG805-A	F	FM	N	NM	NR	NC	ND
5.3" WIDE	LG853-A	F	FM	N	NM	NR	NC	ND
5.5" WIDE	LG855-A	F	FM	N	NM	NR	NC	ND
6" WIDE	LG806-A	F	FM	N	NM	NR	NC	ND
6.38" WIDE	LG864-A	F	FM	N	NM	NR	NC	ND
6.5" WIDE	LG865-A	F	FM	N	NM	NR	NC	ND
7" WIDE	LG807-A	F	FM	N	NM	NR	NC	ND
7.25" WIDE	LG873-A	F	FM	N	NM	NR	NC	ND
8" WIDE	LG808-A	F	FM	N	NM	NR	NC	ND
9" WIDE	LG809-A	F	FM	N	NM	NR	NC	ND
10" WIDE	LG810-A	F	FM	N	NM	NR	NC	ND
11" WIDE	LG811-A	F	FM	N	NM	NR	NC	ND
12" WIDE	LG812-A	F	FM	N	NM	NR	NC	ND
14" WIDE	LG814-A	F	FM	N	NM	NR	NC	ND

**Standard Bulk Roll Lengths are Approx. 500 FT.: Minimum Order Length is 100 FT.**

**Example Order: LG804AF = 4" 2ply Smooth, LG804ANC = 4" 3-ply Chevron, LG804AND = 4" Diamond Top**

REPAIR SECTIONS (5-FOOT LENGTHS)	LEGG CO. Part #	2-PLY	2-PLY	3-PLY	3-PLY	3-PLY	3-PLY	3-PLY
		SM	MRT	SM	MRT	RT	Chev	DT
4" WIDE	LG404-A	F	FM	N	NM	NR	NC	ND
4.75" WIDE	LG447-A	F	FM	N	NM	NR	NC	ND
4.8" WIDE	LG448-A	F	FM	N	NM	NR	NC	ND
5" WIDE	LG405-A	F	FM	N	NM	NR	NC	ND
5.3" WIDE	LG453-A	F	FM	N	NM	NR	NC	ND
5.5" WIDE	LG455-A	F	FM	N	NM	NR	NC	ND
6" WIDE	LG406-A	F	FM	N	NM	NR	NC	ND
6.38" WIDE	LG464-A	F	FM	N	NM	NR	NC	ND
6.5" WIDE	LG465-A	F	FM	N	NM	NR	NC	ND
7" WIDE	LG407-A	F	FM	N	NM	NR	NC	ND
7.25" WIDE	LG473-A	F	FM	N	NM	NR	NC	ND
8" WIDE	LG408-A	F	FM	N	NM	NR	NC	ND
9" WIDE	LG409-A	F	FM	N	NM	NR	NC	ND
10" WIDE	LG410-A	F	FM	N	NM	NR	NC	ND
11" WIDE	LG411-A	F	FM	N	NM	NR	NC	ND
12" WIDE	LG412-A	F	FM	N	NM	NR	NC	ND
14" WIDE	LG414-A	F	FM	N	NM	NR	NC	ND

### BELT REPAIR INSTRUCTIONS:

1. It is critical to resize all belts for equal load distribution
2. LEGG CO, INC. offers baler belts in 5 foot lengths for repairs.  
These repair section should be used to replace a damaged belt Section and return it to proper length.
3. Use **FULL** repair sections whenever possible
4. Follow lacing instructions in the installation section when making repairs. (IMPORTANT: Do not mix 2-ply and 3-ply constructions. They do not react in the same manner under tension and can create an unequal load situation).

**Be sure to follow all safety and operating instructions to avoid malfunction and or injury**



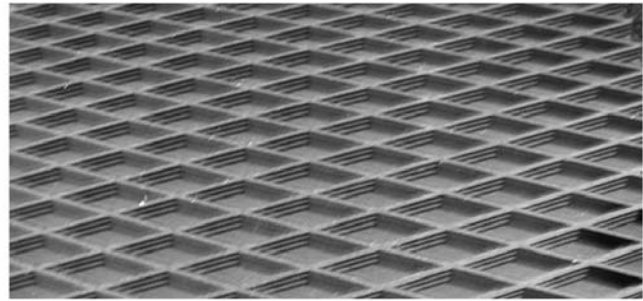
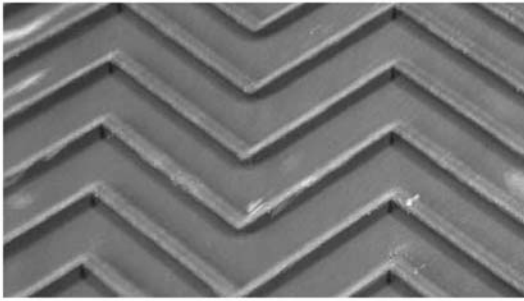
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**LEGG COMPANY, INC., 325 E. 10th Street, Halstead, Kansas 67056**

## BALER THROWER BELTS



Legg's Premium Bale Thrower Replacement Belting has a 2 ply polyester construction to withstand the high speeds of this application while providing excellent strength and tracking stability. The 1/4 inch high cleats on 4 inch centers are vulcanized as an integral part of the belt. This makes the Legg Bale Thrower Belt the best choice for replacement in today's market.

Available in **CLEATED, DIAMOND TOP, CHEVRON, OR ROUGH TOP**

Make & Model	Belt Description	Belt Size Inches	# belts	Legg CO. Part #	SPECIFY CONSTRUCTION			
					* 2PLY (1/4") CLEATED	2PLY DIAMOND	2PLY CHEVRON	2PLY RT
<b>ALLIS CHALMERS</b>								
44	Bale Thrower	11.5 x 50.5	2	AC500-A	S	D	C	R
<b>FORD/NEW HOLLAND</b>								
	Bale Thrower	12 x 52.25	2	FO500-A	S	D	C	R
<b>HESSTON</b>								
	Bale Thrower	12 x 64.5	2	UN500-A	S	D	C	R
<b>MASSEY FERGUSON</b>								
	Bale Thrower	12 x 64.5	2	UN500-A	S	D	C	R
<b>NEW HOLLAND</b>								
70	Bale Thrower	12 x 81	2	NH500-A	S	D	C	R
72	Bale Thrower	12 x 71.5	2	NH501-A	S	D	C	R
<b>OLIVER</b>								
	Bale Thrower	12 x 64.5	2	UN500-A	S	D	C	R
<b>WELGER</b>								
	Bale Thrower	11.75 x 82	2	WE500-A	S	D	C	R
<b>BULK ROLL MINIMUM ORDER 50 FOOT</b>								
	Bale Thrower			LG512-A	S	D	C	R
<b>* Cleated Belt has 1/4" cleats on 4" Centers</b>								



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**LEGG COMPANY, INC., 325 E. 10th Street, Halstead, Kansas 67056**

# INSTALLATION AND CARE INSTRUCTIONS

For upper bands and lower platform aprons.

A few minutes of your time can prevent premature belt failure and costly downtime.



## Safety Instructions:

1. Read the operator's manual for any safety procedures to follow.
2. Do not wear loose clothing that could become entangled in the belting or drive system.
3. Be sure all guards and safety devices are in place before and during operation.

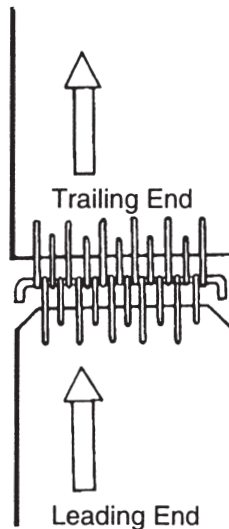
### Before installation:

1. Be sure all operational power is turned off.
2. Always use the same ply construction for all belts. 2-ply and 3-ply constructions do not react in the same manner under tension. Use of different ply constructions will create an unequal load situation and the baler will not perform properly.
3. Check all bearings for movement without drag or noise. Lubricate or replace as required.
4. Check for bent or broken rollers and replace as required. Free all rollers of rust and foreign material buildup.
5. Eliminate catch points, weld splatters and sharp metal edges.
6. Replace all worn belts at the same time.
7. Resize all belts, new and old, to equal lengths for maximum load distribution.

**Note:** Resize all belts between each bailing season.

## Installation:

1. Install belt following "DIRECTION OF TRAVEL" arrow. (End with 45° corners and the least number of hooks is the leading end. End with square-cut corners is the trailing end).
2. After threading a belt through the machine, pull ends together. Insert connecting pin through the lacing hooks making sure the hooks on both ends alternate. (Trailing end should have hooks on both outside edges).
3. After inserting the connecting pin completely, bend approximately 1/4" of the straight end at a 90° angle to match the other end.



## Installation:

### Lower Platform Aprons:

1. Clean V-Guide slot on pulleys. (Note: International Harvester models do not have V-Guides.
2. Install belt following "DIRECTION OF TRAVEL" arrow.
3. After threading belt through machine, pull end together. Make sure hooks on both ends alternate. (Trailing end should have hooks on both outside edges).
4. If Clipper® lacing is used, insert leader wire attached to cable, through hooks. Do not jerk on leader wire or it will come off. After cable is in place, remove leader wire, attach retaining nut and crimp it. If Minet® lacing is used, install pin and bend approximately 1/4" of straight end at a 90° angle.
5. Run baler momentarily to check for proper tracking, adjust as necessary.

1.

### Care after Installation:

Take up roller adjustment to recommended tension. (**IMPORTANT:** Check your baler's operating manual for proper tension adjustment. **NOTE:** It is especially important to leave the recommended slack in the belts on Vicon, McKee, New Idea and corresponding Case IH models. A belt adjusted too tight will have a shorter service life).

2. Check your belts, belt lacing, and pin occasionally during use. Make repairs or replacements as required. (**Note: The lacing and connecting pin are your belts' weakest points. Proper maintenance is critical to your baler's overall performance.**)
3. Resize all belts and replace as necessary between seasons. Check your baler thoroughly before starting your next season.
4. Remember **LEGG COMPANY** Baler Belts are specially designed for large round balers. Special materials and quality craftsmanship make **LEGG COMPANY** Baler Belts excellent replacement products that meet or exceed O.E.M. requirements.



## CAUTION

Be sure to follow all safety and operating instructions to avoid malfunction and/or injury.

For lacing, tools, and accessories, refer to accessories section